



Tri-State Cast Technologies Co., Inc.

Meets the Requirements of OSHA Standard 29 CFR 1910.1200 Hazard Communication and EPA Supplier Notification Requirements under Section 313 of the Emergency Planning and Community Right-to-Know Act.

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SAFETY DATA SHEET (SDS)

**SELENIUM-BISMUTH ALLOY CASTINGS
BISMUTH ALLOY CASTINGS**

SDS SC-000-059 Rev 4

DATE ISSUED

01/15

SECTION 1—PRODUCT IDENTIFICATION & COMPANY INFORMATION

PRODUCT NAME

**SELENIUM-BISMUTH ALLOY CASTINGS
BISMUTH ALLOY CASTINGS**

OTHER DESIGNATIONS: Copper Alloy Specification No's Unified Numbering System (UNS)

UNS ALLOY DESIGNATIONS:

C89510	C89535
C89520 (SeBiloy)	C89836
C89530	C89844
C89833	

PRODUCT IDENTIFICATION (Label Identifier) See Above

MANUFACTURER'S NAME

Tri-State Cast Technologies, Inc.

STREET ADDRESS

926 North Lake Street

EMERGENCY TELEPHONE NO.

231-582-0452

MAILING ADDRESS

926 North Lake Street

TELEPHONE NO.

231-582-0452

CITY, STATE, ZIP CODE, COUNTRY

Boyne City, MI 49712

FAX NO.

231-582-0454

E-MAIL ADDRESS/WEBSITE

tristatecast.com

RECOMMENDED USE OF CHEMICAL AND RESTRICTIONS ON USE

Solid casting; no restrictions

SECTION 2—HAZARD IDENTIFICATION

CLASSIFICATION

Castings are metallic articles that do not present hazards in their original form.

OTHER INFORMATION

1. Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing crystalline silica.
2. Fumes from hot processes may contain other compounds with different exposure limits. Dust or fumes generated by machining, grinding, welding or thermal cutting of the casting may produce airborne contaminants. Consult Sections 3 & 8 for further information.

SECTION 3—COMPOSITION/INFORMATION ON INGREDIENTS

CHEMICAL NAME/COMMON NAME/SYNONYM	Wt %	CAS NUMBER
Bismuth (Bi) Metal	0.5–3.5	7440-69-9
Cobalt (Co) Metal	(Included with Ni%)	7440-48-4
Copper (Cu) Metal	85.0–91.0	7440-50-8
Lead (Pb) Metal	0.25 (max)	7439-92-1
Nickel (Ni) Metal	1.0 (max) Includes Co%	7440-02-0
Selenium (Se) Metal	0.35–1.2	7782-49-2
Tin (Sn) Metal	2.0–6.5	7440-31-5
Zinc (Zn) Metal	2.0–9.0	7440-66-6

SECTION 4—FIRST AID MEASURES

EYE CONTACT:	Not applicable to solid castings
SKIN CONTACT:	No special requirements for solid castings
INGESTION:	Not applicable
INHALATION:	Not applicable

SECTION 5—FIREFIGHTING MEASURES

FLAMMABLE PROPERTIES:	Not applicable
EXTINGUISHING MEDIA:	Not applicable
PROTECTION OF FIREFIGHTERS:	Not applicable

SECTION 6—ACCIDENTAL RELEASE MEASURES

Not applicable

SECTION 7—HANDLING & STORAGE

RECOMMENDED STORAGE	No special requirements
PROCEDURES FOR HANDLING	Proper hand and foot protection is recommended.

SECTION 8—EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS		
None Required. There are no health hazards from castings in solid form.		
SUBSTANCE	ACGIH TLV mg/m ³	OSHA PEL mg/m ³
Bismuth (Bi) Metal	N/E	N/E
Cobalt (Co) Metal	0.02	0.1
Copper (Cu) Metal	1	1
Lead (Pb) Metal	0.5	30µg/m ³ AL 50µg/m ³ PEL (See 29CFR1910.1025)
Nickel (Ni) Metal	1.5 (I)	1
Selenium (Se) Metal	0.2	N/E
Tin (Sn) Metal	2	2
Zinc (Zn) Metal	N/E	N/E

SUPPLEMENTAL INFORMATION

Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing crystalline silica.

Fumes from hot processes may contain other compounds with different exposure limits than those listed herein. Dust or fumes generated by machining, grinding, welding or thermal cutting of the casting may produce airborne contaminants. Exposure limits for the most common contaminants are offered as reference. Please consult a competent person for guidance on exposure assessment and controls.

SUBSTANCE	ACGIH TLV mg/m³	OSHA PEL mg/m³
Cobalt (Co) Metal Metal Dust and Fume Elemental and Inorganic Compounds	N/E 0.02	0.1 N/E
Copper Compounds Fume (Cu) Dusts and Mists (Cu)	0.2 1	0.1 1
Lead Compounds Inorganic Compounds (Pb)	0.05	30µg/m ³ AL 50µg/m ³ PEL (See 29CFR 1910.1025)
Nickel Compounds (Ni) Insoluble, Inorganic Compounds Soluble, Inorganic Compounds Nickel Oxide	0.2 (I) 0.1 (I) 0.2 (I)	1 1 1
Selenium Compounds (Se)	0.2	0.2
Tin Oxide (Sn)	2	N/E
Zinc Compounds (Zn) Zinc Oxide Total Dust Zinc Oxide Respirable Dust Zinc Oxide Fume	N/E 2 / 10 STEL N/E	15 5 5

TERMS

All exposure limits referenced herein are 8 hour time weighted averages (TWA) unless otherwise noted.

N/E = None Established

C = Ceiling

I = Inhalable fraction

R = Respirable fraction

STEL = Short Term Exposure Limit

TLV = Threshold Limit Value/American Conference of Governmental Industrial Hygienists (ACGIH)

PEL = Permissible Exposure Limit / OSHA

AL = Action Level / OSHA

mg/m³ = milligrams per cubic meter

µg/m³ = micrograms per cubic meter

PERSONAL PROTECTION

Proper hand and foot protection is recommended.

SECTION 9—PHYSICAL & CHEMICAL PROPERTIES**APPEARANCE/PHYSICAL STATE**

Solid, Orange-red in color

ODOR/ODOR THRESHOLD

None

VAPOR DENSITY

Not applicable

MELTING POINT/FREEZING POINT Approximately 1085°C (1984°F) for copper	SPECIFIC GRAVITY (relative density) 8.96 g/cm ³ for copper (water = 1)
BOILING POINT 2562°C (4644°F) for copper	VAPOR PRESSURE Not applicable
FLASH POINT Not applicable for solid castings	EVAPORATION RATE Not applicable
FLAMMABILITY Not flammable for castings in solid form	SOLUBILITY IN WATER Insoluble
UPPER AND LOWER FLAMMABILITY LIMITS Not applicable for castings in solid form	pH Not applicable
AUTO IGNITION TEMPERATURE Not applicable	VISCOSITY Not applicable
DECOMPOSITION TEMPERATURE Not applicable	PARTITION COEFFICIENT Not applicable

SECTION 10—STABILITY & REACTIVITY

CHEMICAL STABILITY: Castings in solid form are stable.

CONDITIONS TO AVOID: None

REACTIVITY: Not reactive

INCOMPATIBLE MATERIALS: None

HAZARDOUS DECOMPOSITION PRODUCTS
None

HAZARDOUS POLYMERIZATION
Not applicable

SECTION 11—TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

EYE CONTACT: None

SKIN: None

INGESTION: None

INHALATION: None

Carcinogen Classification of Ingredients

INGREDIENT	OSHA	NTP	IARC	TARGET ORGAN(S)
Cobalt and Compounds	NL	NL	2B	Lung
Lead and Inorganic Compounds	NL	R	2A	Lung, Stomach, Liver, Kidney
Nickel Metal	NL	K	2B	Lung, Nasal passages
Selenium Metal	NL	NL	3	Eye & URT (Upper Respiratory Tract)

TERMS

OSHA—Occupational Safety & Health Administration

Y = Listed as a Human Carcinogen

NTP—National Toxicology Program

K = Known to be a Human Carcinogen

R = Reasonably Anticipated to be a Human Carcinogen (RAHC)

IARC—International Agency for Research on Cancer

1 = Carcinogenic to Humans

2A = Probably Carcinogenic to Humans

2B = Possibly Carcinogenic to Humans

3 = Unclassifiable as to Carcinogenicity in Humans

4 = Probably not Carcinogenic to Humans

Other

NL = Not Listed

SECTION 12—ECOLOGICAL INFORMATION

ECOTOXICITY Not applicable	PERSISTENCE AND DEGRADABILITY Not applicable
BIOACCUMULATION POTENTIAL Not applicable	MOBILITY IN SOIL Not applicable
OTHER ADVERSE EFFECTS Not applicable	

SECTION 13—DISPOSAL CONSIDERATIONS

Recover or recycle if possible. Dispose of according to federal, state and local regulations. Dust collected from machining, welding, etc. may be classified as a hazardous waste. Consult federal, state and local regulations.


SECTION 14—TRANSPORT INFORMATION

US DEPARTMENT OF TRANSPORTATION (DOT)-HMR (Hazardous Materials Registration) Not Regulated	CANADIAN TRANSPORTATION OF DANGEROUS GOODS (TDG) Not regulated
UN SHIPPING NAME Not regulated	UN NUMBER Not regulated
TRANSPORT HAZARD CLASS Not regulated	PACKING GROUP Not regulated
ENVIRONMENTAL HAZARDS None	LABEL(S) REQUIRED? No
TRANSPORT IN BULK Not applicable	SPECIAL SHIPPING INFORMATION Not applicable

SECTION 15—REGULATORY INFORMATION

<p>US-OSHA (Hazard Communication Standard) References: 29 CFR 1910.1200 Hazard Communication Standard A finished casting is an article as defined in 29CFR 1910.1200 (c) 29 CFR 1910.1000 Air Contaminants 29 CFR 1910.1025 Lead</p> <p>Dust or fumes generated by cleaning, machining, grinding, or welding of the casting may produce airborne contaminants, such as bismuth, cobalt, copper, lead, nickel, selenium, tin, zinc and silica.</p>
<p>US-EPA (Toxic Substances Control Act–TSCA) All components of these products are on the TSCA inventory list or are excluded from listing.</p> <p>US-EPA (SARA Title III) Releases to the environment of Cobalt, Copper, Lead, Nickel, Selenium and Zinc (fume or dust) may be subject to reporting under Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.</p>
<p>CANADA-WHMIS (Workplace Hazardous Materials Information System) This SDS has been prepared according to the hazard criteria of the Controlled Product Regulations (CPR) and the SDS contains the information required by the CPR.</p>
<p>CANADA DSL (Domestic Substances List) Inventory Status All components of these products are on the DSL Inventory.</p>
<p>CEPA (Canadian Environmental Protection Act) Lead is on the Toxic Substances List.</p>
<p>EINECS No. (European Inventory of Existing Commercial Chemical Substances) All components of these products are on the EINECS list.</p>
<p>RoHS (Restriction of Certain Hazardous Substances) Compliance Castings comply with RoHS</p>

CALIFORNIA PROPOSITION 65 Compliance

 **WARNING:** This product can expose you to chemicals including nickel which is known to the State of California to cause cancer, and lead, which is known to the State of California to cause birth defects or other reproductive harm. Please see Section 3 of this document for the chemical composition of this product. For more information go to www.P65Warnings.ca.gov.

US STATE REGULATORY INFORMATION

Some of the components listed in Section 3 may be covered under specific state regulations.

SECTION 16 — OTHER INFORMATION

SDS PREPARED BY

American Foundry Society, Inc.
Occupational Safety & Health Committee (10-Q)

DATE

01/15

NOTE

This data and label information is offered in good faith as typical values and not as a product specification. No warranty either expressed or implied is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review the recommendations in specific context of the intended use and determine if they are appropriate.

Addendum: Label Information

<p><u>PRODUCT IDENTIFIER</u></p> <p>SC-000-059 Rev 4</p> <p>SELENIUM-BISMUTH ALLOY CASTINGS</p> <p>BISMUTH ALLOY CASTINGS</p>	
<p><u>SUPPLIER IDENTIFICATION</u></p> <p>Company Name <u>Tri-State Cast Technologies, Inc.</u></p> <p>Street Address <u>926 North Lake Street</u></p> <p>Mailing Address <u>926 North Lake Street</u></p> <p>City <u>Boyne City</u> State <u>MI</u></p> <p>Zip/Postal Code <u>49712</u> Country <u>USA</u></p> <p>Emergency Phone Number <u>231-582-0452</u></p> <p>Other Info _____</p>	<p><u>HAZARD PICTOGRAMS</u></p> <p>None*</p> <hr/> <p><u>SIGNAL WORD</u></p> <p>None*</p>
<p><u>PRECAUTIONARY STATEMENTS</u></p> <p>None*</p>	<p><u>HAZARD STATEMENTS</u></p> <p>None*</p>
<p>*Castings do not present hazards in their original form.</p> <p>OTHER INFORMATION</p> <ol style="list-style-type: none"> Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing crystalline silica. Fumes from hot processes may contain other compounds with different exposure limits. Dust or fumes generated by machining, grinding, welding or thermal cutting of the casting may produce airborne contaminants. Consult Sections 3 & 8 of the SDS for further information. 	